

WHAT IS CLAIMED IS:

1. A method for automated industrial inspection of manufactured
2 devices characterized by a repetitive array of similar objects, comprising:
obtaining a set of observed projections of one or more objects under
4 inspection that are members of said repetitive array;
obtaining a highly constrained model of said objects under inspection
6 based partially on or expressing some prior information about said objects
under inspection;
8 obtaining a distribution or density expressing prior probabilities, $p(M)$,
for all possible instances of said objects under inspection representable by
10 said highly constrained model;
obtaining a forward map capable of predicting the likelihood of
12 observing specified projections that would result from any collection of
objects representable by said highly constrained model;
14 estimating a model of said objects under inspection based on said set
of observed projections, said highly constrained model, said distribution or
16 density expressing prior probabilities, and said forward map.

2. The method of claim 1, further comprising:
2 classifying said objects under inspection based on said estimated
model of said objects under inspection.

3. The method of claim 1, wherein said step for estimating said
2 model further comprises:
finding a maximum a priori (MAP) estimate of said objects under
4 inspection.

4. The method of claim 3, further comprising:
2 classifying said objects under inspection based on said MAP
estimate.

5. The method of claim 1, wherein said step for estimating said
2 model further comprises:
determining a posterior probability density or distribution of said
4 objects under inspection.

6. The method of claim 5, wherein said step for determining said
2 posterior probability density or distribution comprises:
utilizing Bayesian techniques to determine said posterior probability
4 density or distribution given said set of observed projections.

7. The method of claim 5, further comprising:
2 classifying said objects under inspection based on said posterior
probability density or distribution.

8. The method of claim 1, wherein said step for estimating said
2 model further comprises:
calculating expectations of one or more features comprising said
4 highly constrained model or functions thereof.

9. The method of claim 8, further comprising:
2 classifying said objects under inspection based on said expectations
of said one or more features.

10. The method of claim 8, wherein said calculating step comprises:
2 implementing a Markov Chain Monte Carlo (MCMC) algorithm to visit
model states with frequency proportional to their posterior probability and to
4 approximate said expectations of said one or more features.

11. The method of claim 1, wherein said method for estimating said
2 model comprises:
initializing a current model to an initial estimate;
4 computing a posterior of said current model to generate a current
model posterior;
6 proposing changes to said current model to generate a next model;
computing a posterior of said next model to generate a next model
8 posterior;
determining whether to accept or reject said next model based on
10 values of said current model posterior and said next model posterior;
if said next model is to be accepted, updating said estimated model
12 with said next model, and if said next model is to be rejected, discarding said
proposed changes to said current model; and repeating said proposing step

14 through said updating or said discarding steps until sufficient accuracy is
achieved or allotted time and/or iterations have expired.

2 12. A method in accordance with claim 11, wherein said step for
determining whether to accept or reject said next model comprises:
utilizing a Metropolis-Hastings algorithm.

2 13. The method of claim 1, wherein:
said repetitive array of similar objects comprises an array of electrical
connections in an electronic assembly.

2 14. The method of claim 13, wherein said array of electrical
connections comprises an array of integrated circuit joints.

2 15. The method of claim 1, further comprising:
generating said observed projections using penetrating radiation.

4 16. The method of claim 15, wherein:
said penetrating radiation comprises X-rays.

2 17. The method of claim 1, wherein:
said step for estimating said model of said objects under inspection is
performed in realtime.

2 18. A computer readable storage medium tangibly embodying
program instructions implementing a method for automated industrial
inspection of manufactured devices characterized by a repetitive array of
4 similar objects, the method comprising the steps of:
obtaining a set of observed projections of one or more objects under
6 inspection that are members of said repetitive array;
obtaining a highly constrained model of said objects under inspection
8 based partially on or expressing some prior information about said objects
under inspection;
10 obtaining a distribution or density expressing prior probabilities, $p(M)$,
for all possible instances of said objects under inspection representable by
12 said highly constrained model;

obtaining a forward map capable of predicting the likelihood of
14 observing specified projections that would result from any collection of
objects representable by said highly constrained model;
16 estimating a model of said objects under inspection based on said set
of observed projections, said highly constrained model, said distribution or
18 density expressing prior probabilities, and said forward map.

19. The computer readable storage medium of claim 18, further
2 comprising:
classifying said objects under inspection based on said estimated
4 model of said objects under inspection.

20. The computer readable storage medium of claim 18, wherein
2 said step for estimating said model further comprises:
finding a maximum a priori (MAP) estimate of said objects under
4 inspection.

21. The computer readable storage medium of claim 20, further
2 comprising:
classifying said objects under inspection based on said MAP
4 estimate.

22. The computer readable storage medium of claim 18, wherein
2 said step for estimating said model further comprises:
determining a posterior probability density or distribution of said
4 objects under inspection.

23. The computer readable storage medium of claim 22, wherein said
2 step for determining said posterior probability density or distribution
comprises:
4 utilizing Bayesian techniques to determine said posterior probability
density or distribution given said set of observed projections.

24. The computer readable storage medium of claim 22, further
2 comprising:
classifying said objects under inspection based on said posterior
4 probability density or distribution.

25. The computer readable storage medium of claim 18, wherein
2 said step for estimating said model further comprises:
calculating expectations of one or more features comprising said
4 highly constrained model or functions thereof.

26. The computer readable storage medium of claim 25, further
2 comprising:
classifying said objects under inspection based on said expectations
4 of said one or more features.

27. The computer readable storage medium of claim 25, wherein
2 said calculating step comprises:
implementing a Markov Chain Monte Carlo (MCMC) algorithm to visit
4 model states with frequency proportional to their posterior probability and to
approximate said expectations of said one or more features.

28. The computer readable storage medium of claim 18, wherein
2 said method for estimating said model comprises:

4 initializing a current model to an initial estimate;
computing a posterior of said current model to generate a current
6 model posterior;
proposing changes to said current model to generate a next model;
8 computing a posterior of said next model to generate a next model
posterior;
10 determining whether to accept or reject said next model based on
values of said current model posterior and said next model posterior;
12 if said next model is to be accepted, updating said estimated model
with said next model, and
14 if said next model is to be rejected, discarding said proposed changes
to said current model; and
16 repeating said proposing step through said updating or said
discarding steps until sufficient accuracy is achieved or allotted time and/or
18 iterations have expired.

29. A computer readable storage medium in accordance with claim
2 28, wherein said step for determining whether to accept or reject said next
model comprises:

4 utilizing a Metropolis-Hastings algorithm.

30. The computer readable storage medium of claim 18, wherein:
2 said repetitive array of similar objects comprises an array of electrical
connections in an electronic assembly.

31. The computer readable storage medium of claim 30, wherein
2 said array of electrical connections comprises an array of integrated circuit
joints.

32. The computer readable storage medium of claim 18, wherein:
2 said step for estimating said model of said objects under inspection is
performed in realtime.

33. An automated imaging inspection system for automated industrial
2 inspection of manufactured devices characterized by a repetitive array of
similar objects, said system comprising:
4 a reconstruction engine responsive to receiving a set of observed
projections of one or more objects under inspection that are members of
6 said repetitive array by estimating a model of said objects under inspection
based on said set of observed projections, a highly constrained model of
8 said objects under inspection based partially on or expressing some prior
information about said objects under inspection, a prior probability
10 distribution or density expressing prior probabilities for all possible instances
of said object representable by said highly constrained model, and a forward
12 map capable of predicting the likelihood of observing specified projections
that would result from any collection of objects representable by said highly
14 constrained model.

34. The system of claim 33, further comprising:
2 a classification function which classifies said objects under inspection
based on said estimated model of said objects under inspection.

2 35. The system of claim 33, wherein said reconstruction engine
comprises:

4 a maximum a posteriori (MAP) algorithm which operates to find a
maximum a priori (MAP) estimate of said objects under inspection.

2 36. The system for claims 35, further comprising:
a classification function which classifies said objects under inspection
based on said MAP estimate.

2 37. The system of claim 33, wherein said reconstruction engine
comprises:

4 an algorithm which determines a posterior probability density or
distribution of said objects under inspection.

2 38. The system for claims 37, wherein:
said algorithm which determines said posterior probability density or
distribution of said objects under inspection comprises:

4 a Bayesian estimation algorithm which determines said posterior
probability density or distribution given said set of observed projections.

2 39. The system of claim 37, further comprising:
a classification function which classifies said objects under inspection
based on said posterior probability density or distribution.

2 40. The system of claim 33, wherein said reconstruction engine
comprises:

4 an algorithm which calculates expectations of one or more features
comprising said highly constrained model or functions thereof.

2 41. The system of claim 40, further comprising:
a classification function which classifies said objects under inspection
based on said expectations of said one or more features.

2 42. The system of claim 40, wherein said algorithm which calculates
expectations comprises:

4 a Markov Chain Monte Carlo (MCMC) algorithm which visits model
states with frequency proportional to their posterior probability and to
approximate said expectations of said one or more features.

43. The system of claim 33, wherein:
2 said repetitive array of similar objects comprises an array of electrical
connections in an electronic assembly.

44. The system of claim 43, wherein said array of electrical
2 connections comprises an array of integrated circuit joints.

45. The system of claim 33, further comprising:
2 a projection collector which collects said set of observed projections
of said objects under inspection.

48. The system of claim 47, wherein:
2 said projection collector generates said observed projections using
penetrating radiation.

49. The system of claim 48, wherein:
2 said penetrating radiation comprises X-rays.

50. The system of claim 33, wherein:
2 said reconstruction engine estimates said model of said objects under
inspection in realtime.

51. An automated imaging inspection system for automated industrial
2 inspection of electrical connections arranged in a repetitive array in an
electronic assembly, said system comprising:
4 a reconstruction engine which receives a set of observed projections
of one or more electrical connections under inspection in a repetitive array of
6 an electronic assembly under inspection, said reconstruction engine
comprising:
8 a reconstruction algorithm which receives said set of observed
projections and estimates one or more of:
10 a maximum a priori (MAP) estimate of said one or more electrical
connections under inspection;

12 a posterior probability density or distribution of said one or more
electrical connections under inspection;
14 one or more expectations of one or more features comprising said
highly constrained model or functions thereof;
16 wherein said reconstruction algorithm utilizes:

18 a highly constrained model of said one or more electrical connections
under inspection based partially on or expressing some prior information
20 about said one or more electrical connections;
 a prior probability distribution or density expressing prior probabilities
22 for all possible instances of said one or more electrical connections under
inspection representable by said highly constrained model; and
24 a forward map capable of predicting the likelihood of observing said
set of observed projections that would result from any collection of said one
26 or more electrical connections representable by said highly constrained
model.

52. The system of claim 51, further comprising:

2 a classification function which classifies said one or more electrical
connections under inspection based on said MAP estimate.

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53. The system of claim 51, further comprising:

2 a classification function which classifies said one or more electrical
connections under inspection based on said posterior probability density or
4 distribution.

54. The system of claim 51, further comprising:

2 a classification function which classifies said one or more electrical
connections under inspection based on said expectations of said one or
4 more features.

55. The system of claim 51, further comprising:

2 a projection collector which collects said set of observed projections
of said one or more electrical connections under inspection.

56. The system of claim 55, wherein:

2 said projection collector generates said observed projections using penetrating radiation.

57. The system of claim 56, wherein:

2 said penetrating radiation comprises X-rays.

58. The system of claim 51, wherein:

2 said reconstruction engine estimates said model of said one or more electrical connections under inspection in realtime.